



Deep Dive into Plastic Monomers, Additives, and Processing Aids (PlasticMAP)

Helene Wiesinger, Zhanyun Wang, Stefanie Hellweg

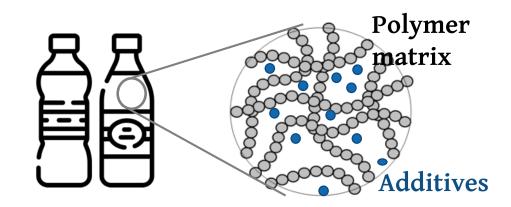
### What are Plastics?



- Greek: *plastikos* = capable of being shaped or molded
- Plastics vs. polymers

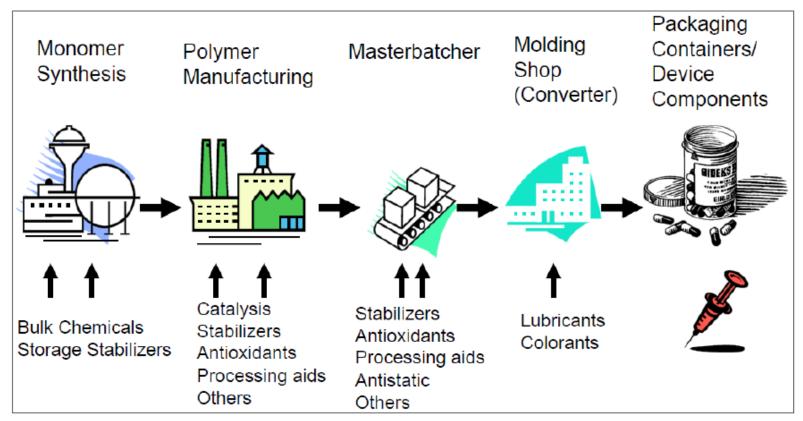
→ Plastics are composed of **organic polymers** (macromolecules that are composed of many repeated sub-units – monomers) and **additives** 

 $\rightarrow$  All plastics are polymers and are often named after the polymer matrix, but not all polymers are plastics.



### A Wide Range of Chemicals are Present in Plastics





Cindy Zweiben, Pfizer, Inc., Characterization of Extractables and Leachable in Parenteral Drug Products

• Unreacted monomers, residual processing aids and additives can be released during the production, use, disposal and recycling of plastics.

### **Concerns about Chemical Release from Plastics**





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Article pubs.acs.org/est

## Phthalate Release from Plastic Fragments and Degradation in Seawater

Andrea Paluselli,<sup>†©</sup> Vincent Fauvelle,<sup>†</sup> François Galgani,<sup>‡</sup> and Richard Sempéré<sup>\*,†</sup>



Science of the Total Environment 536 (2015) 568-574

Contents lists available at ScienceDirect

Science of the Total Environment

journal homepage: www.elsevier.com/locate/scitotenv

Mass transfer of PBDEs from plastic TV casing to indoor dust via three migration pathways — A test chamber investigation

C. Rauert, S. Harrad \*

CRITICAL REVIEWS IN FOOD SCIENCE AND NUTRITION 2020, AHEAD-OF-PRINT, 1-23 https://doi.org/10.1080/10408398.2020.1830747



Migration of endocrine-disrupting chemicals into food from plastic packaging materials: an overview of chemical risk assessment, techniques to monitor migration, and international regulations

Hooi-Theng  $\mathbf{Ong}^{\mathbf{a}}$  , Hayati Samsudin^b , and Herlinda Soto-Valdez^c

Science of the Total Environment 720 (2020) 137623



Contents lists available at ScienceDirect

Science of the Total Environment

journal homepage: www.elsevier.com/locate/scitotenv

Children's exposure to hazardous brominated flame retardants in plastic toys

Oluwatoyin T. Fatunsin <sup>a</sup>, Temilola O. Oluseyi <sup>a</sup>, Daniel Drage <sup>b</sup>, Mohamed Abou-Elwafa Abdallah <sup>b</sup>, Andrew Turner <sup>c</sup>, Stuart Harrad <sup>b,\*</sup>

# **Recyling Challenges Associated with PlasticMAP**



They may influence recycled plastics in the following ways:

#### $\rightarrow$ Reduce the (actual) recyclability including aesthetics

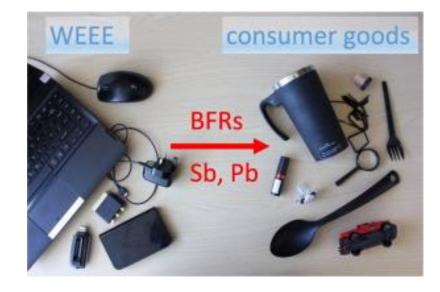
e.g. colorants, particularly carbon black; PbS (black) in recycled PVC

#### $\rightarrow$ Reduce the mechanical properties

e.g. pro-degradant/pro-oxidant metal additives (Aldas et al. 2018, 10.1155/2018/2474176)

### $\rightarrow$ Reduce the safety

e.g. heavy metals, halogenated flame retardants, phthalates, etc.



### "Clean Cycle" Strategy



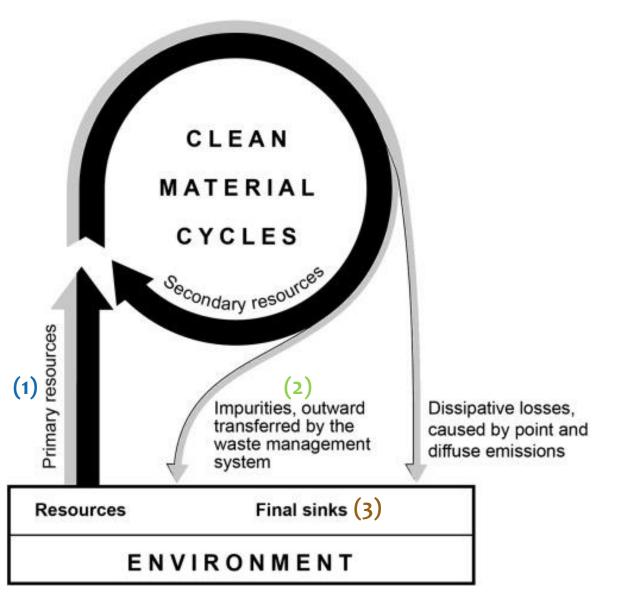
#### Key components of the strategy

(1) Phase-out of hazardous chemicals in primary materials

(2) Separation of contaminated used materials

(3) Safe treatment/disposal of contaminated materials

→ "Clean Cycle" Project @ETHZ



### "Clean Cycle" Project @ETHZ



Plastic Additives and Human Exposure → identify and prioritize hazardous chemicals used in plastics

→ quantify current levels of target hazardous chemicals in target plastic flows

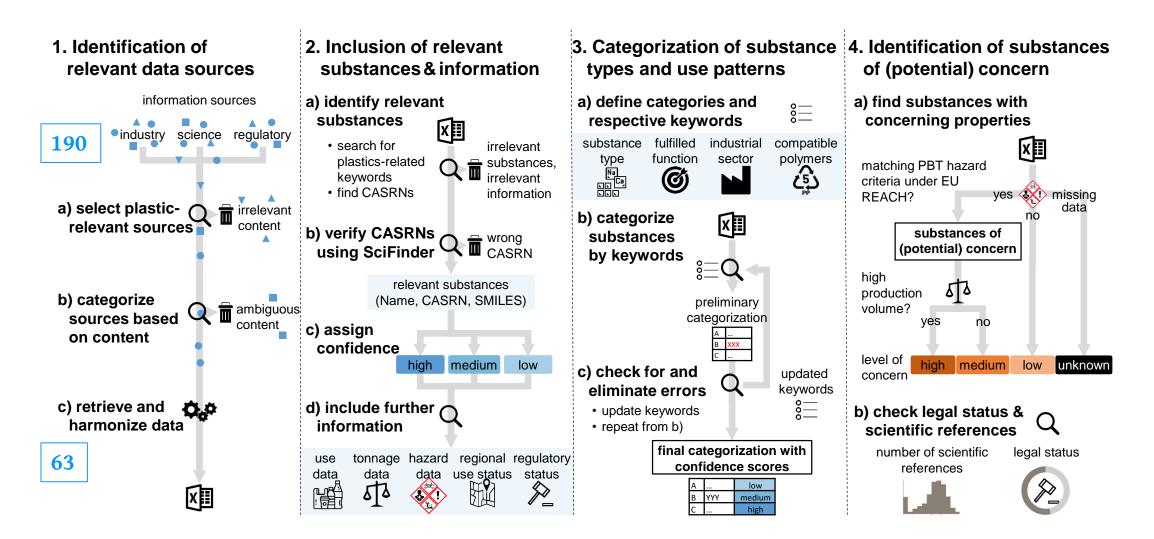
Plastic Material Flows and Environmental Assessment

- → Map and model current plastic flows in Switzerland
- ➔ Model future scenarios of plastic flows in Switzerland

- → model the current and future levels of human exposure to selected hazardous chemicals via plastics and the associated risks to human health
- → model environmental impacts of the current and potential future plastic recycling systems
- → develop strategies to maximize the resource efficiency of plastics with minimized risks to human health
- → inform policy- and decision-makers

#### Methods





Wiesinger et al. 2021. ES&T, 10.1021/acs.est.1c00976

## **Results – Overview of the Substances**



Information sources	Confidence in their use in plastics	Plastic monomers, additives	Substance	types
	use in plastics	plastics & processing aids 10 547 active CASRNs**		Inorganics 1 049
Regulatory 2 572				Metalorganics, organometallics & organic metal salts: 1 268
Scientific 2 238			Individual	Organosilicons: 232 Organophosphor: 228 Organosulfur: 418
Industrial 1 457	High 8 567		compounds 7 561	Organohalogens 1 189
Regulatory & Scientific*				Other aromatics 1 484
2 072 Regulatory & Industrial*: Scientific & Industrial*: 3 Regulatory, Scientific &	27 Medium	U	VCBs <sup>***</sup> , mixtures and polymers 2 703	Other organics 1 693
1 506	Low: 582	Unc	ategorizable: 283	

Substances are found in sources of all mentioned types These active CASRNs are associated with 24 901 deleted CASRNs and 22 alternate CASRNs \*\*

Substances of unknown or variable composition, complex reaction products and biological materials \*\*\*

> Wiesinger et al. 2021. ES&T, 10.1021/acs.est.1c00976

### **Results – Use Patterns**

		CASRNs	Substance type	Polymer	Industrial sector	Production	Hazard classification	
	availability		98%	28%		42%	61%	
Funct			Metal Organophosphor Organohalogen UVCB	Several	One Several Packaging B&C Automotive EEE Agriculutre Medical items Textiles	Confidential Confidential 10-100 100-1000	PBT CMR EDC STOT_RE	
Mono- mers	Monomers	948	• • • •	• •		• • • • •		
ĕĒ	Intermediates	1 740		••	•• ••••••		• • • • •	
	Antioxidant	581		• •	••••••••	• • • • •	· • • • •	
	Biocide	1 242		••		· · · · • • • • • • • • • • • • • • • •		
	Colorant	3 663 ו		•••			CASRNs	
se	Filler	1 833		••		••••	per group	
Additives	Flame retardant	364		• •	•• • • • • • • •	• • • • •	• • • • •	
ppv	Impact modifier	31					• 10	
<	Light stabilizer	762		• •	•••••••••	• • • • •	•••• • 50	
	Nucleating agent	25			• • • • • • • • • •		• 100	
	Odor agent	843		• •		i • • • • • •	250	
	Plasticizer	864		• •	•••••••••	• • • • •		
	Antistatic agent	200		• •			• · • • • 500	
	Blowing agent	102		• •			1000	
aids	Catalyst	708		• •		• • • • •	2000	
g ai	Crosslinking agent	895				• • • • •		
sing.	Heat stabilizer	213	-	• •		• • • •	· • · • •	
ses	Initiator	478	and the second	• •	•••••••	• • • • •	• • • •	
Processing	Lubricant	1 679		••	•••••••••	••••	· • · • •	
<b>e</b>	Solvent	73		• •			0 · • 0	
	Viscosity modifier	128		•••			• • • •	
		2 974					· • · • •	
Uncateg	Julizable	3 282					- Wiesinger et a	al. 2021. ES&
Total CASRNs 10 547		10 547	332 272 464 703	317 317 671	- 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	246 246 86 921 123 123	د بالدى المراجع	
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### **Results – Substances of Potential Concern**



- more than 2'400 substances = 25% of the identified substances
- about 900 substances of potential concern are also approved for use in food-contact plastics

HAZARD TY	(PE	TOTAL	HPVC	NOT REGULATED <sup>1</sup>	NOT RESEARCHED <sup>2</sup>
РВТ	Persistent, bioaccumulative & toxic	22	7	7	2
vPvB	Very persistent & very bioaccumulative	35	19	3	8
CMR	Carcinogenic, mutagenic, reproductive toxic	951	501	350	91
ED	Endocrine disrupting	30	17	3	3
АqТох	Chronic aquatic toxicity	1'646	754	897	188
STOT_RE	Specific target organ toxicity	891	562	331	57
TOTAL		2'486	1'254	1'327	266

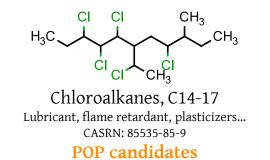
<sup>1</sup> regulated by international regulatory lists or in the EU, USA, Japan or Republic of Korea

<sup>2</sup> no scientific references according to SciFinder

Wiesinger et al. 2021. ES&T, 10.1021/acs.est.1c00976

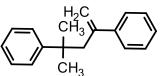
#### **Results – Examples of Unregulated Substances of Potential Concern**





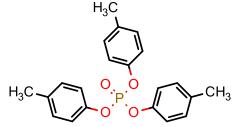
1-Propanol, 2-methoxy-, 1-acetate Solvent, used in colorants, ... CASRN: 70657-70-4



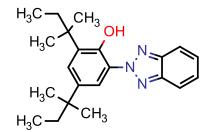


Benzene, 1,1'-(1,1-dimethyl-3methylene-1,3-propanediyl)bis-Polymerization control agent CASRN: 6362-80-7 Skin Sens. 1, STOT RE 2

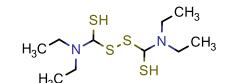
#### Aquatic Acute 1, Aquatic Chronic 1



Phosphoric acid, tris(methylphenyl) ester Flame retardant,.. CASRN: 1330-78-5 Skin Sens. 1, Repr. 2 STOT RE 2, Aquatic Acute 1 **Aquatic Chronic 1** 



2-(2H-Benzotriazol-2-yl)-4,6-di-tertpentylphenol (Tinuvin 328) Antioxidant CASRN: 25973-55-1 **STOT RE 2** 



Thioperoxydicarbonic diamide ([(H2N)C(S)]2S2), N,N,N',N'-tetraethyl-**Crosslinking Agent** CASRN: 97-77-8 Skin Sens. 1, STOT RE 2

Aquatic Acute 1, Aquatic Acute 2

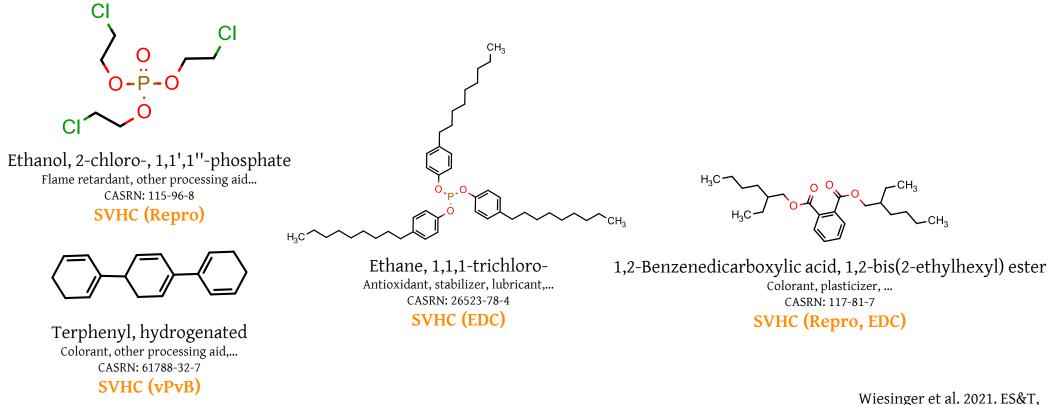
Wiesinger et al. 2021. ES&T, 10.1021/acs.est.1c00976

### Results – Examples of Inconsistently Regulated Substances



• 901 substances of potential concern are approved for use in food-contact plastics

ightarrow 265 substances of potential concern are restricted/banned in other use areas



10.1021/acs.est.1c00976

#### Discussion – Data Availability & Uncertainties



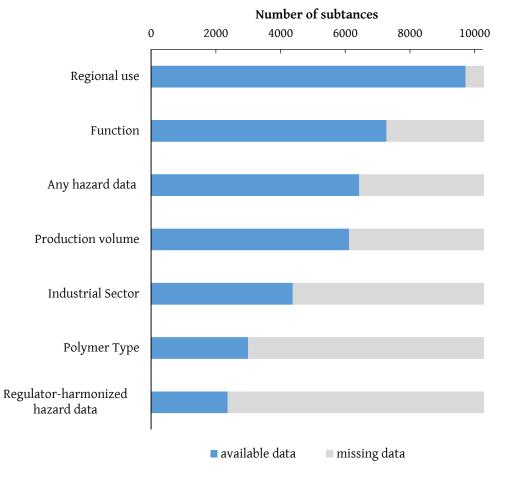
#### Critical data and knowledge gaps:

- Regulator-harmonized hazard data
- Use details and concentration ranges

# Our numbers may still well be underestimates, due to focuses on:

- digitized sources (vs. print sources)
- sources where assigned CASRNs are provided (vs. sources where no assigned CASRNs provided)
- intentionally added substances (vs. NIAS)
- existing GHS hazard data (vs. literature values)

#### Data Availability



Wiesinger et al. 2021. ES&T, 10.1021/acs.est.1c00976

#### Discussion – Possible Ways Forward



• Establishing a centralized knowledge base

→ e.g. through public-private partnerships and corporate social responsibility; harmonizing information exchange standards

• Ensuring transition to a safe and sustainable circular plastic economy

→ e.g. developing standardized approaches to assessing the sustainable circularity of plastics and chemicals therein; avoiding hazardous substances, reducing product complexity and embedding sustainable circularity in the design phase; fostering innovative and enabling business models and practices

• Expanding and harmonizing regulatory efforts

→ e.g. group- or class-based approaches; one substance, one assessment; complementary market-based policy instruments to internalize externalities

Wiesinger et al. 2021. ES&T, <u>https://pubs.acs.org/doi/10.1021/acs.est.1c00976</u> Wang et al. 2021. <u>https://pubs.acs.org/doi/abs/10.1021/acssuschemeng.1c00243</u>

### **Take-Home Messages**



- A very messy situation regarding intentionally added chemicals in plastics
  - Thousands of diverse substances (potentially) used
  - 25% having concerning properties, and only a part researched and regulated (including conflicting regulations in different domains)
  - A general lack of transparency on their actual occurrence in products and hazards
- Concerted efforts from all actors are urgently need to ensure transition to a safe and sustainable circular economy, starting from the design phase!

### Acknowledgement



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#### Thank you very much for your attention!