

# Carbon footprint of current and future lithium carbonate production in South America

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# The rush to 'go electric' comes with a hidden cost: destructive lithium mining

<https://www.theguardian.com/commentisfree/2021/jun/14/electric-cost-lithium-mining-decarbonasation-salt-flats-chile>

## The spiralling environmental cost of our lithium battery addiction

<https://www.wired.co.uk/article/lithium-batteries-environment-impact>

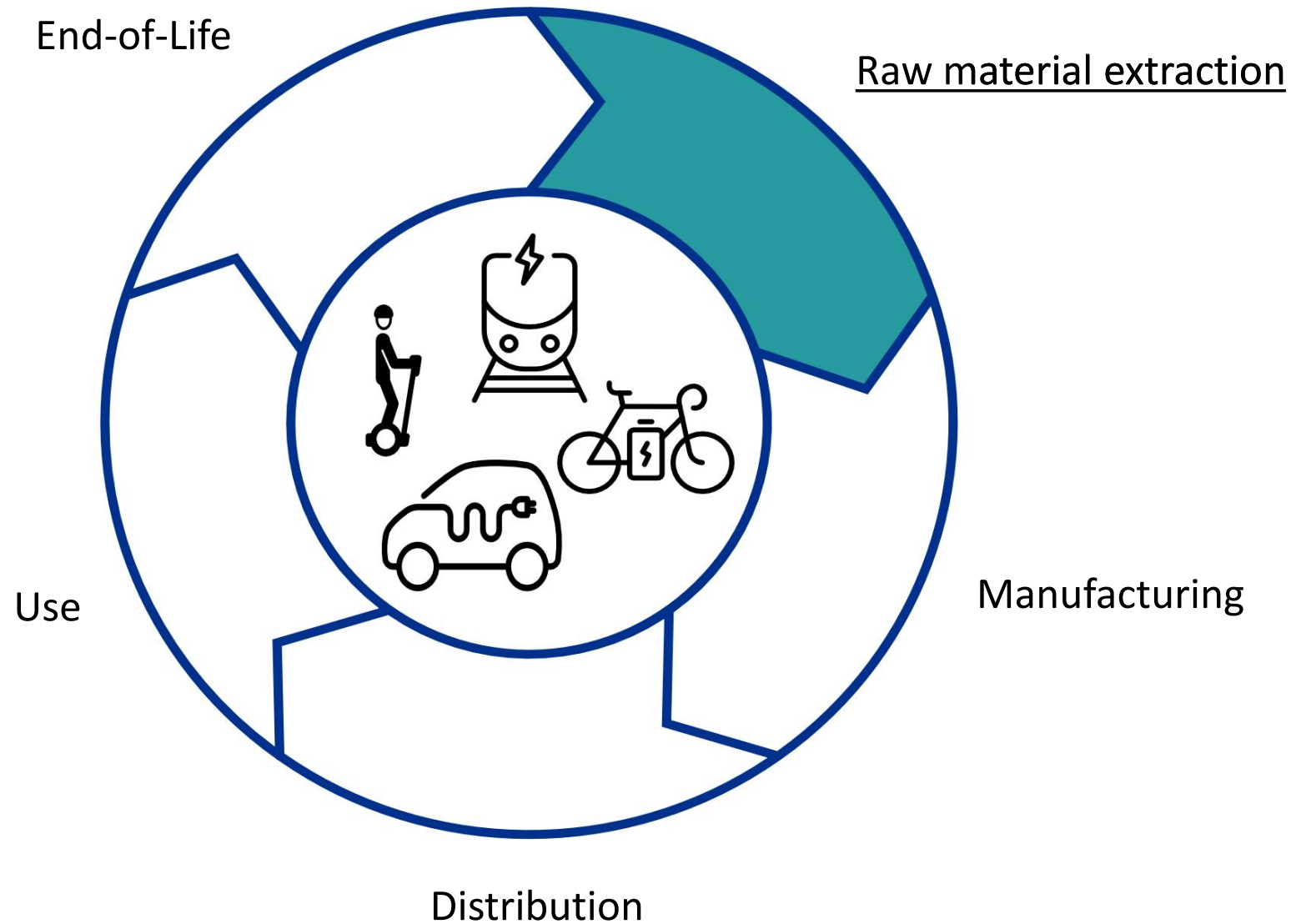
## The Paradox of "Clean" EVs and the "Dirty" Lithium Mining Business

<https://interestingengineering.com/clean-evs-and-dirty-lithium-mining-business>

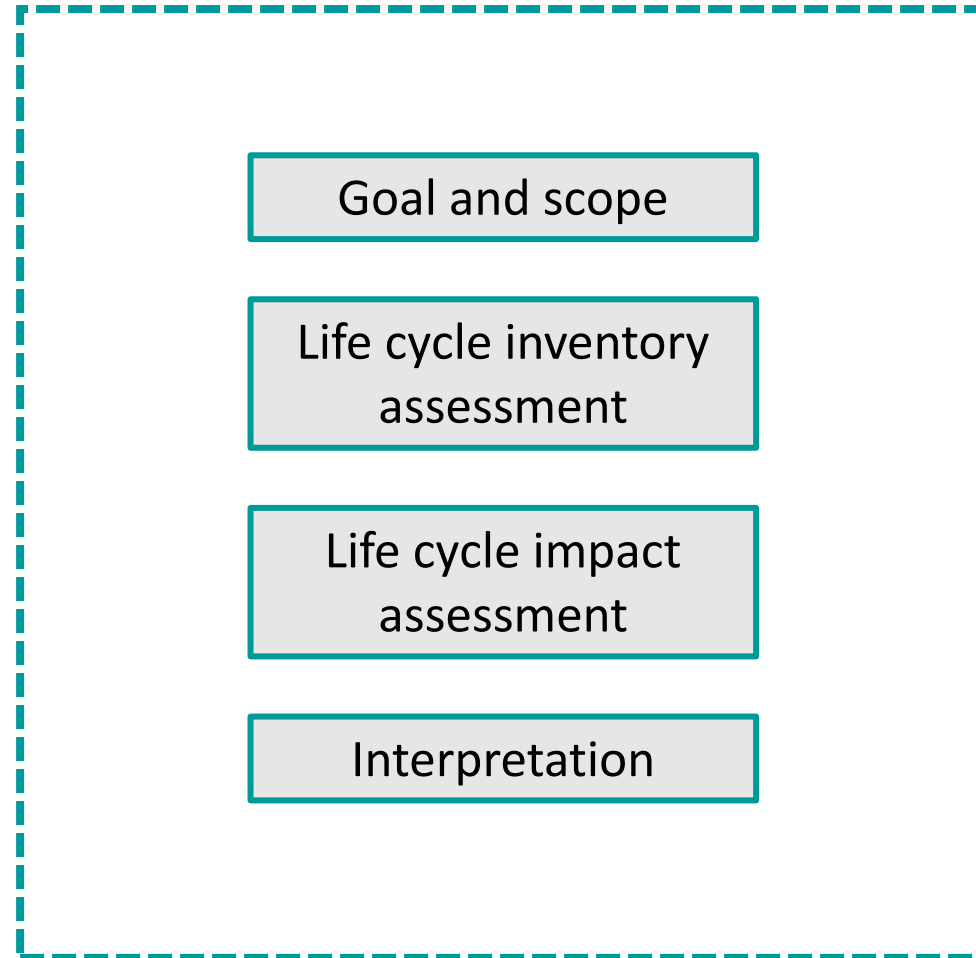
Lithium is crucial for the transition to renewables, but mining it has been environmentally costly.

<https://www.bbc.com/future/article/20201124-how-geothermal-lithium-could-revolutionise-green-energy>

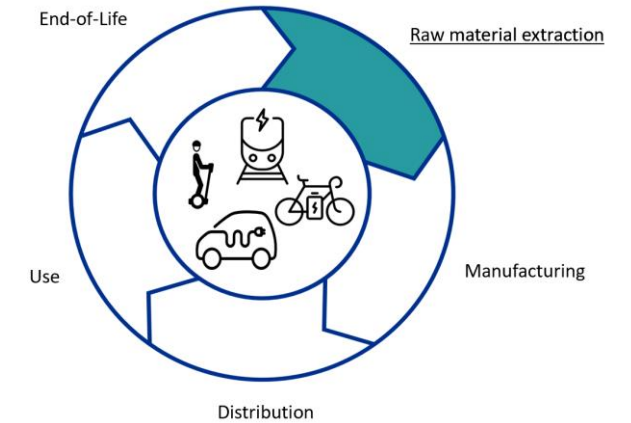
# Life cycle assessment



# Life cycle assessment



*Based on ISO 14040 (ISO 2006)*

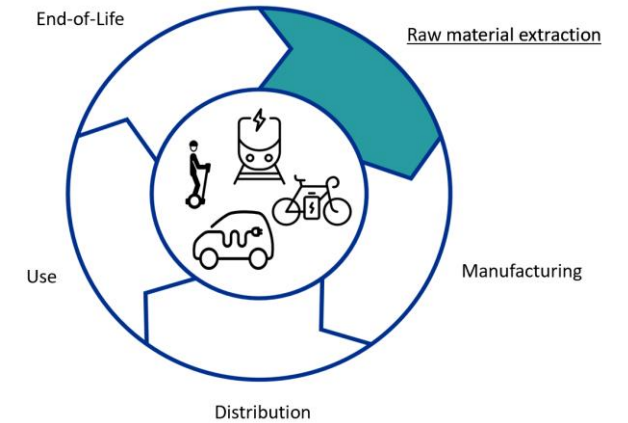


# What has been done so far?

Life cycle assessments exist – **Comparison between brines & pegmatites**  
- Stamp et al. (2014) & Kelly et al. (2021)

Findings by Kelly et al. (2021):

- Greenhouse gases & freshwater consumption of  $\text{Li}_2\text{CO}_3$  production
- Brines < Pegmatites
- For cathode (NMC811) material – up to 20 % difference of GHG due to Li source



# What has been done so far?

Life cycle assessments exist **but mainly focusing on Salar de Atacama**  
- *Stamp et al. (2014) & Kelly et al. (2021)*

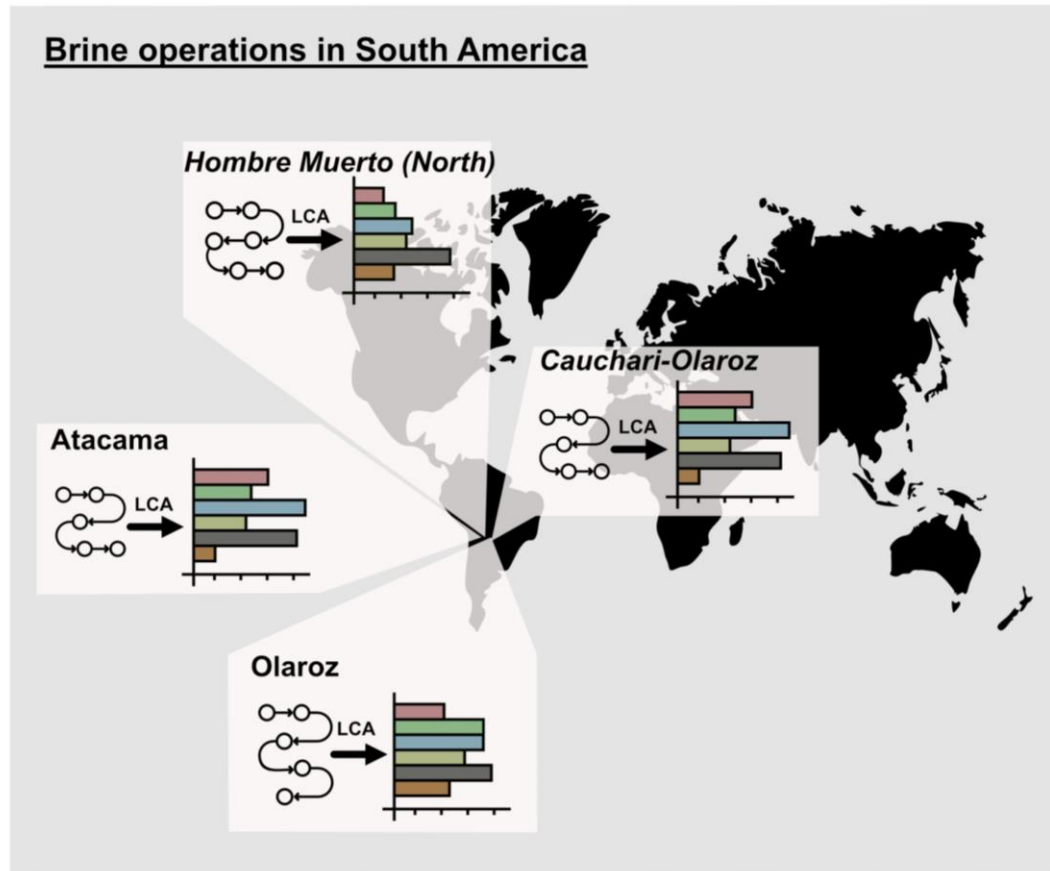


**How do different processing routes affect environmental impacts?**



Salar de Atacama, Chile - Courtesy of Wolfgang Fröhlich

# Life cycle assessment: Goal and scope



## Goal and scope:

- Production of **1 kg  $\text{Li}_2\text{CO}_3$  (battery grade)**
- Defining system boundaries

## Life cycle inventory modeling:

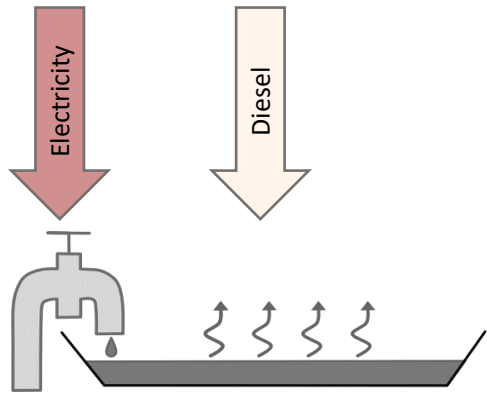
- Estimation of energy, water and chemical demand for each process

## Quantification of environmental impacts

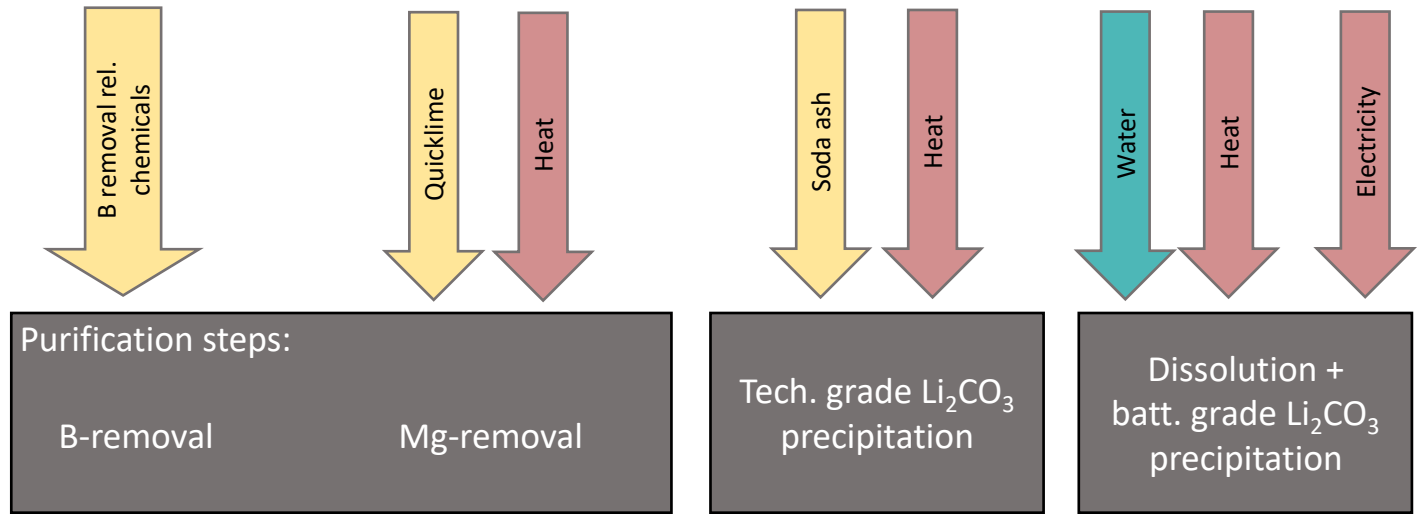
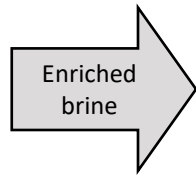
- Global warming (100 years) based on IPCC (2013)



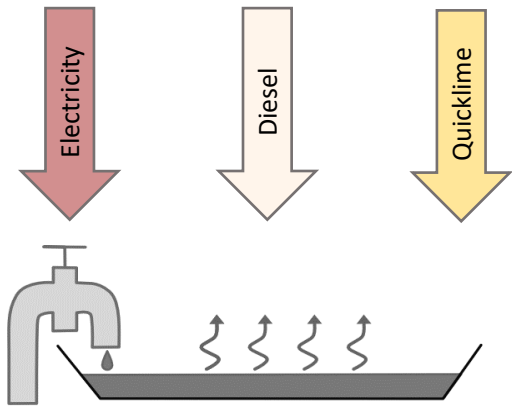
## Salar de Atacama



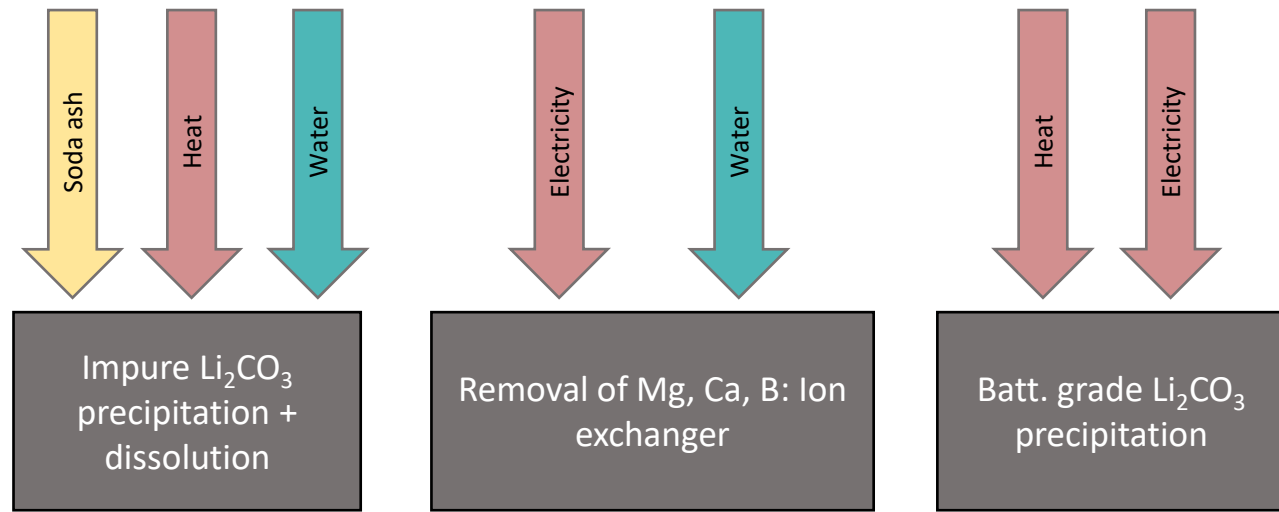
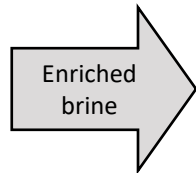
Li enrichment until **6 wt. %**



## Salar de Olaroz

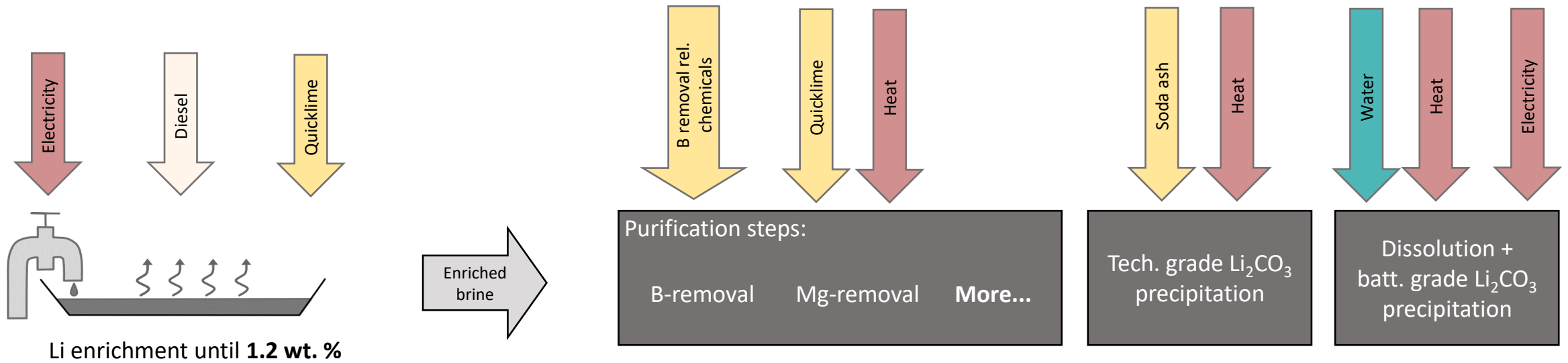


Li enrichment until **1.2 wt. %**

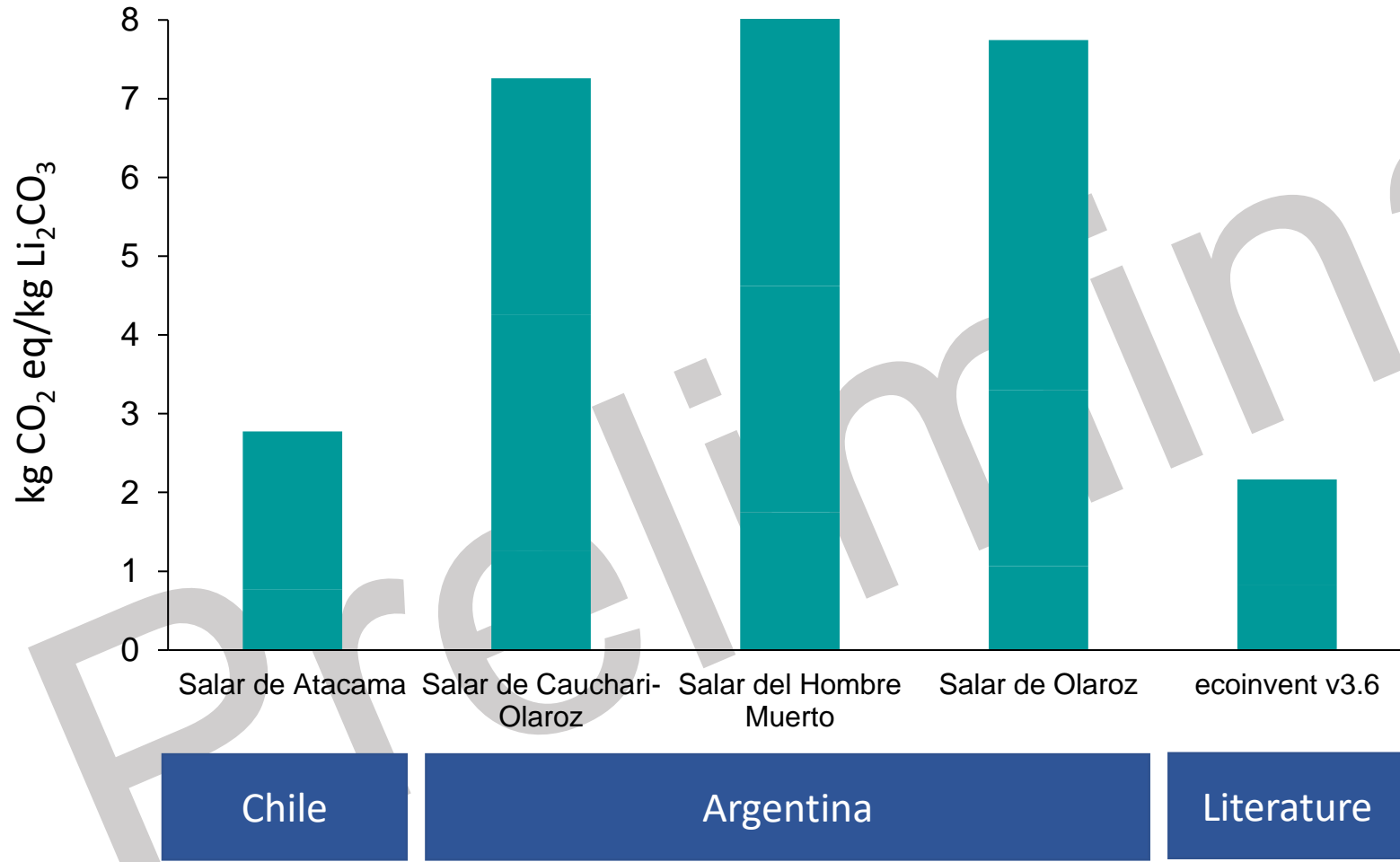




## Salar del Hombre Muerto (North) & Salar de Cauchari-Olaroz

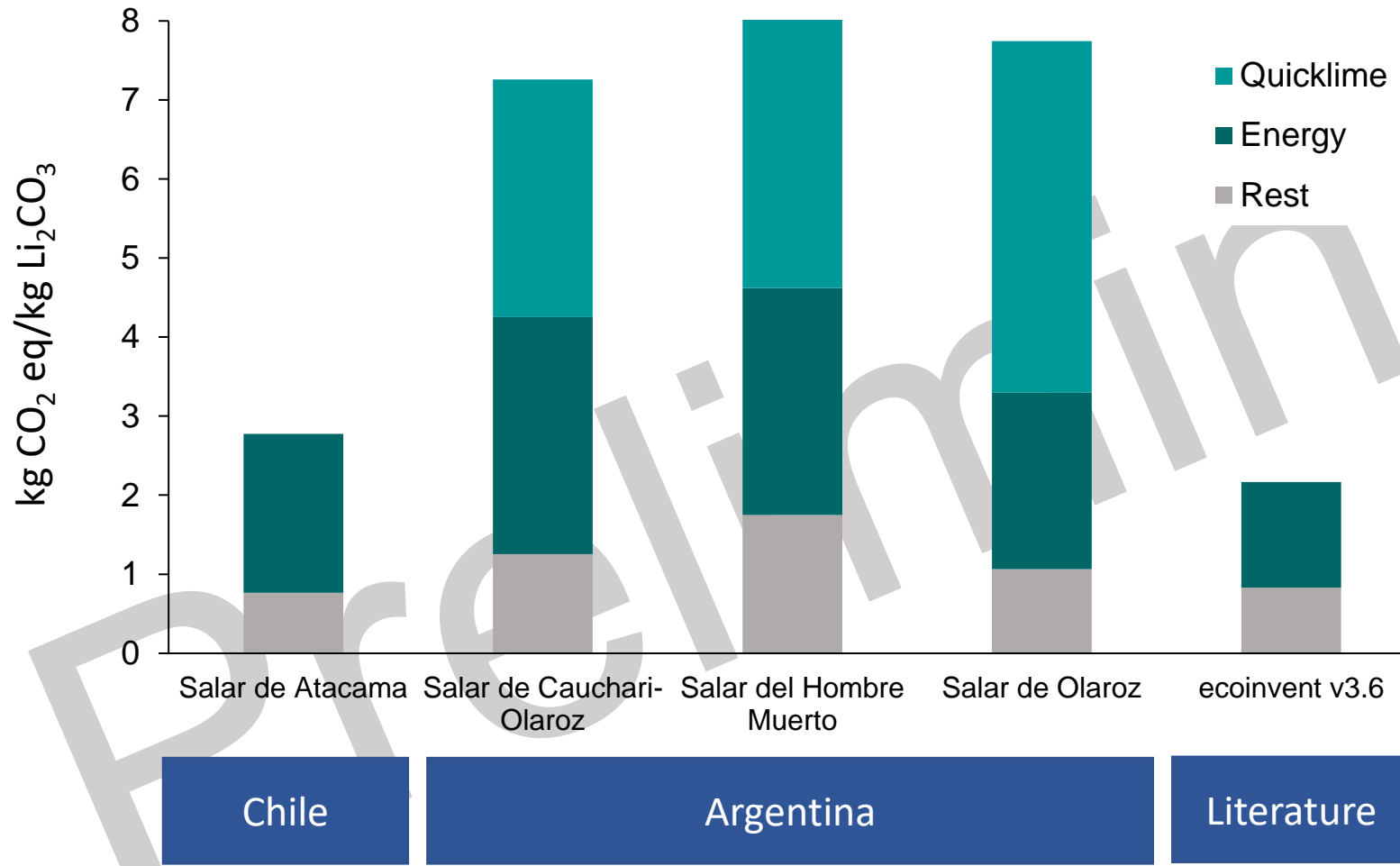


# Results: Carbon footprint



Literature data (ecoinvent v3.6)  
based on Salar de Atacama  
(Stamp et al. 2012)

# Results: Carbon footprint



**Energy supply** – often fossil fuel-based

**Quicklime** – energy-intensive production + CO<sub>2</sub> as a co-product  
→ Reduction potential 29 %  
(Eula 2014)

# Discussion

## What we achieved...

- Process-based assessment
- Enables comparison between brine sites
- Inventories used in various supply chains

## Difficulties...

- Average data of resource supplier
- Hydrology of salt lakes → impacts on water
- Local impacts require massive data



# Conclusions & outlook

Site-specific assessment of lithium carbonate production is crucial

Identifying environmental impacts + elaborating mitigation options

Transparency is key → Example: Assessment of electrical vehicles

# References

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## Graphics:

- Noun project: Cycle from Brad Avison, E-bike & E-train by Martin Königsmann, E-car by Koson Rattanaphan, E-mobility by Jems Mayor, World map by Nikita Kozin, Flowsheets by Planning Glyph Collection, Bar diagram by Srinivas Agra

Thanks for your attention!

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