

Digital Twins of Refrigerated Trailers to Optimize Fresh Fruit Cold Chains

Elisabeth Tobler

Empa, Swiss Federal Laboratories for Material Science and Technology, Laboratory for Biomimetic Membranes and Textiles, Lerchenfeldstrasse 5, CH-9014 St. Gallen Wageningen University and Research, Food Quality and Design, Department of Agrotechnology and Food Sciences, Bornse Weilanden 9, 6708 WG, Wageningen, The Netherlands

1 Background and Motivation

- Up to **one-third** of the world's horticultural produce is lost during transportation. These products are sensitive to temperature fluctuations and can quickly deteriorate.
- Sensors are used to monitor transports, but the data is rarely translated into controllable metrics.
- To better control and predict the quality of fruits and vegetables, we aim to create physics-based digital twin systems that mimic the evolution of fruit quality.

2 Digital Twin Approach

We translate real-time sensor data during refrigerated transport by trailer – in a mechanistic way – into **actionable fruit quality metrics** such as remaining shelf-life, mass loss, or microbiological spoilage.



3 Findings

Effect of Packaging Design on the airflow field and heat transfer

Homogeneous airflow in refrigerated trailers is vital for maintaining consistent temperatures that align with fruits' preservation needs. **Packaging**, pallet placement, and ventilation of the packaging significantly affect temperature distribution. Inhomogeneous airflow inside the trailer can lead to hot or cold spots that harm fruit quality and shelf life.



4 Contribution to Sustainable Food Systems

- Digital Twins are a helpful tool in fresh-fruit supply chains. They can provide overall quality details and information about the durability of the cargo even if unplanned happens.
- Stakeholders along the chain can use it to react accordingly and **prevent damage** because it is possible to gain **dynamic visibility** in near-real time.
- Fresh fruit quality for retailers and consumers can be maximized while losses can be reduced. Hence, Digital Twins in fresh fruit supply chains align with several Sustainable Development Goals.

elisabeth.tober@empa.ch



INCUSSION INNOV AND INFRASTRUI

17 PARTNERSHIPS FOR THE GOALS

8